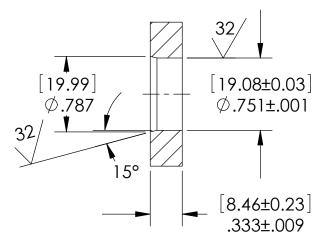


SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL

NOTES:

- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
- WIRES CAN BEND 90° WITHIN NOTED DIMENSION EACH SIDE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
- REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C.
- 10. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- 11. DIMENSIONS ARE INCHES [millimeters].
- 12. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION	4
1	1	0130	HOUSING SPF12-E	P/
2	A/R	PAVE-Seal 150	EPOXY BLACK	
3	5	E20 BLACK	WIRE 20E MIL-W-16878/4 .010 7/#28	
4	1	E20 BLUE	WIRE 20E MIL-W-16878/4 .010 7/#28	
5	1	E20 GREEN	WIRE 20E MIL-W-16878/4 .010 7/#28	
6	1	E20 ORG	WIRE 20E MIL-W-16878/4 .010 7/#28	
7	1	E20 RED	WIRE 20E MIL-W-16878/4 .010 7/#28	
8	1	E20 WHITE	WIRE 20E MIL-W-16878/4 .010 7/#28	
9	1	E20 YELLOW	WIRE 20E MIL-W-16878/4 .010 7/#28	
10	1	-016 VITON	O-RING -016 VITON 75	
11	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED	

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PF12-E-150-11-TE20-54-6

NUMBER 306 MATERIAL NOTED

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS