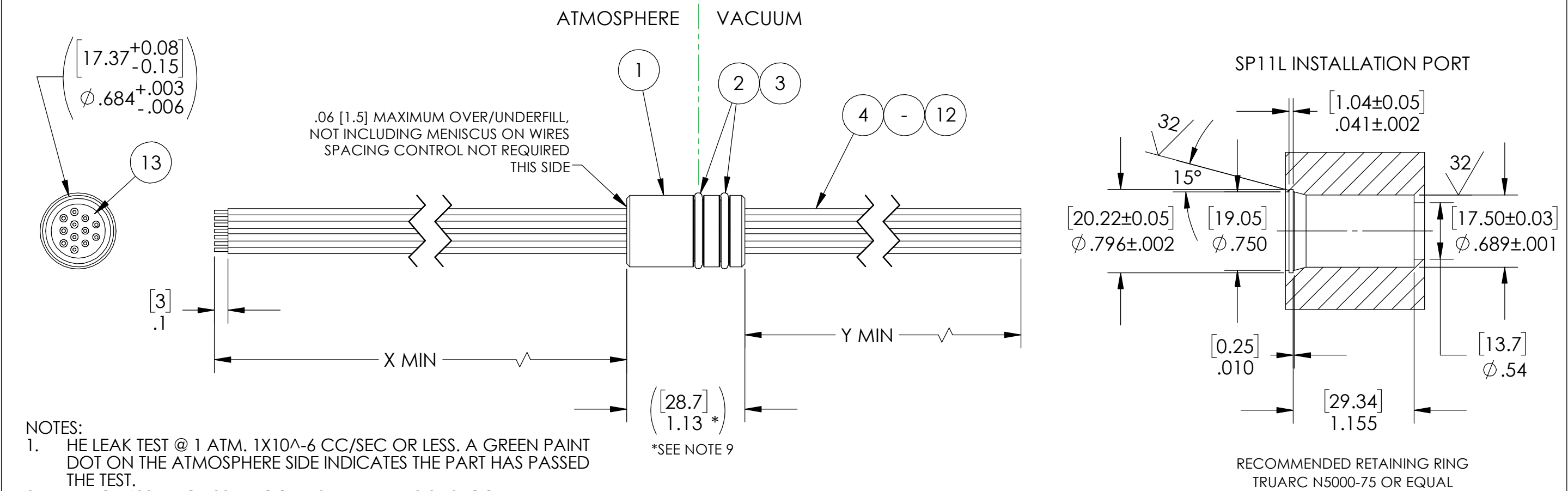


PAVE#	PAVE DESCRIPTION	X	Y
2391	SP11L-E-150-12-TEE20-60-20CM	23.6 [600]	7.9 [200]
2391-1	SP11L-E-150-12-TEE20-12-12	12 [305]	12 [305]



NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10⁻⁶ CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
7. DIMENSIONS ARE INCHES [millimeters].
8. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
≤ .5 [12.7] SEAL DIAMETER: φ.035 [.89] MAX ALLOWED VOID SIZE
> .5 [12.7] SEAL DIAMETER: φ.060 [1.5] MAX ALLOWED VOID SIZE
9. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON THE ATMOSPHERE SIDE OF HOUSING.
10. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
11. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
12. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

13	A/R	PAVE-Seal 150	EPOXY BLACK
12	2	EE20 MIL BROWN	WIRE 20EE MIL-W-16878/5 7/#28
11	1	EE20 MIL YELLOW	WIRE 20EE MIL-W-16878/5 7/#28
10	1	EE20 MIL GREEN	WIRE 20EE MIL-W-16878/5 7/#28
9	1	EE20 MIL VIOLET	WIRE 20EE MIL-W-16878/5 7/#28
8	2	EE20 MIL WHITE	WIRE 20EE MIL-W-16878/5 7/#28
7	1	EE20 MIL ORG	WIRE 20EE MIL-W-16878/5 7/#28
6	1	EE20 MIL GRAY	WIRE 20EE MIL-W-16878/5 7/#28
5	1	EE20 MIL BLUE	WIRE 20EE MIL-W-16878/5 7/#28
4	2	EE20 MIL BLK	WIRE 20EE MIL-W-16878/5 7/#28
3	A/R	FOMBLIN YVAC 3	LUBRICANT O-RING FOMBLIN GREASE
2	2	-015 VITON	O-RING -015 VITON 75 BROWN ONLY
1	1	1374L	HOUSING SP11L-E
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co. 2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com		
DESCRIPTION SEE TABLE		
PART NUMBER 2391	MATERIAL NOTED	REVISION LEVEL C
PROJECTION		

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS