



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 4 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M Ω 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. FINISH FOR $\phi 3.1$ MINIMUM SPOTFACE.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
7. OPERATING TEMPERATURE -20°C TO 150°C .
8. CONTINUITY END TO END $< 5\text{ m}\Omega$.

6	1	0102	NUT VS32-SS
5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
4	1	-231 VITON	O-RING -231 VITON 75
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	6	IP6 BLK	WIRE 6IRR.POLYOLEFIN EXAR15006FB .060
1	1	0101	HOUSING VS32-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 .X DECIMAL ± 0.1 .XX DECIMAL ± 0.02 .XXX DECIMAL ± 0.005
 ANGLES ± 1 DEG SURFACE FINISH 128 microinch RMS

PAVE technology co.
 2751 Thunderhawk Court
 Dayton, Ohio 45414-3445
 U.S.A.
 (937)890-1100
 fax (937)890-5165
 www.pavetechnologyco.com

DESCRIPTION PAVE-Seal Cable Harnesses
 VS32-SS-150-6-EXAR6-72-18

PART NUMBER
 2468

REVISION LEVEL -
 PROJECTION