NOTES:
1. LEAK TEST: 5000 PSI, NO BUBBLES 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES.
   VOIDS SMALLER THAN ø0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.

### PART NUMBER

**SP6X-E-150-4-TE30-6-6**

**ITEM** | **QTY** | **PART#** | **DESCRIPTION**
---|---|---|---
8 | 13" | E30 VIOLET | WIRE 30E 7/#38 .032"DIA
7 | 13" | E30 GRAY | WIRE 30E 7/#38 .032"DIA
6 | 13" | E30 WHITE | WIRE 30E 7/#38 .032"DIA
5 | 13" | E30 RED | WIRE 30E 7/#38 .032"DIA
4 | 1 | B/U RING -010 | BACK UP RING -010 TEFLON SINGLE TURN
3 | 1 | -010 VITON | O-RING -010 VITON 75
2 | A/R | PAVE-SEAL 150 | EPOXY BLACK
1 | A/R | SUPER O-LUBE | LUBRICANT 0-RING SILICONE BASED

**ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES**

**ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5 ± X DECIMAL +/- 0.1 ± XX DECIMAL +/- 0.02 ± XXX DECIMAL +/- 0.005 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS**