DESCRIPTION

REVISION LEVEL

PART NUMBER

PROJECTION

1 DEGREE SURFACE FINISH 128 microinch RMS

VS26-SS-150-26-16-3102PS

MATERIAL

2572

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE

0.5 X.X DECIMAL

0.1 X.XX DECIMAL

0.02 X.XXX DECIMAL

0.005

ANGLES NOTED

ITEM QTY PART NUMBER DESCRIPTION

8 1 SC3106A28-12P PLUG 26#16 PIN NICKEL PLATED ALUMINUM SHELL & S/R NEOPRENE OR BLUE DIALLYL PHTHALATE INSERT SOLDER CUP CONTACTS

7 1 SC3106A28-12S PLUG 26#16 SOC NICKEL PLATED ALUMINUM SHELL & S/R NEOPRENE OR BLUE DIALLYL PHTHALATE INSERT SOLDER CUP CONTACTS

6 1 0185 NUT VS26-SS 5 1 -226 VITON O-RING -226 VITON

75 4 1 SC3102A28-12S RCPT 26#16 SOC NICKEL PLATED ALUMINUM SHELL BLUE DIALLYL PHTHALATE INSERT

3 1 SC3102A28-12P RCPT 26#16 PIN NICKEL PLATED ALUMINUM SHELL BLUE DIALLYL PHTHALATE INSERT

2 A/R PAVE-Seal 150 EPOXY BLACK

1 1 4007 HOUSING VS26-SS

NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10^-8 CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.

2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTORS.

3. CONTINUITY TEST < 0.5 Ohm PIN TO SOCKET WITH MATING CONNECTORS.

4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.

5. ALL PARTS MUST PASS ALL TESTS.

6. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.

7. ADDING "NP" TO THE PAVE PART NUMBER AND ORDER CODE INDICATES THAT ITEMS 7 & 8 ARE NOT INCLUDED (NO PLUGS).

8. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
<= .5 [12.7] SEAL DIAMETER: Ø 0.035 [0.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: Ø 0.060 [1.5] MAX ALLOWED VOID SIZE

9. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.

10. DIMENSIONS ARE INCHES [millimeters].

11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

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