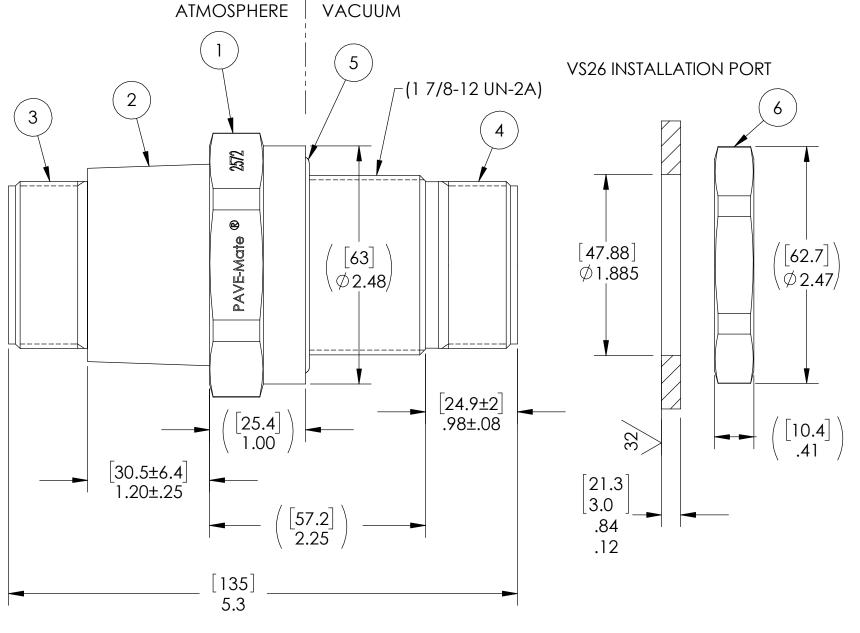


## NOTES

- 1. HE LEAK TEST @ 1 ATM. 1X10^-8 CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTORS.
- 3. CONTINUITY TEST < 0.5 Ohm PIN TO SOCKET WITH MATING CONNECTORS.
- 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 6. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
- 7. ADDING "NP" TO THE PAVE PART NUMBER AND ORDER CODE INDICATES THAT ITEMS 7 & 8 ARE NOT INCLUDED (NO PLUGS).
- 8. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFÁCES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER:  $\emptyset$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\emptyset$ .060 [1.5] MAX ALLOWED VOID SIZE
- 9. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
- 10. DIMENSIONS ARE INCHES [millimeters].
- 11. PAVE-SEAL CAN BE A BI-DÎRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS



ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4007	HOUSING VS26-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	SC3102A28-12P	RCPT 26#16 PIN NICKEL PLATED ALUMINUM SHELL BLUE DIALLYL PHTHALATE INSERT
4	1	SC3102A28-12S	RCPT 26#16 SOC NICKEL PLATED ALUMINUM SHELL BLUE DIALLYL PHTHALATE INSERT
5	1	-226 VITON	O-RING -226 VITON 75
6	1	0185	NUT VS26-SS
7	1	*SEE NOTE:	PLUG 26#16 SOC NICKEL PLATED ALUMINUM SHELL & S/R NEOPRENE OR BLUE DIALLYL PHTHALATE INSERT SOLDER CUP CONTACTS
8	1	*SEE NOTE:	PLUG 26#16 PIN NICKEL PLATED ALUMINUM SHELL & S/R NEOPRENE OR BLUE DIALLYL PHTHALATE INSERT SOLDER CUP CONTACTS



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DESCRIPTION VS26-SS-150-26-16-3102PS

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MATERIAL NOTED

REVISION PROJECTION

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