

1. PARTS ARE LEAK TESTED AS FOLLOWS:

FOR 2800 ONLY: HE LEAK TEST @1 ATM. 1X10^-8 CC/SEC OR LESS. FOR 2800HP ONLY: 1300 PSI HEX SIDE, NO N2 BUBBLES 30 SECONDS MINIMUM.

A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE SPECIFIED LEAK TEST.

- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WITH MATING CONNECTORS, CENTER CONDUCTOR TO SHIELD TO HOUSING. (SHIELD IS FLOATING)
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. CONTINUITY TEST WITH MATING CONNECTORS 1.0 Ω MAX, CENTER CONDUCTOR & SHIELD, END TO END.
- 6. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE >.5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

2 31-221-75RFX RCF1 73 OHM BINC AMPHENOL Dayton, Ous. A. Let (937) 85	ION (i)	
S 2 31-221-75RFX RCF1 73 OHM BINC AMPRENOL Dayton, O U.S.A. 1 0183 NUT VS15-SS PAVE Lectional Lection Dayton, O U.S.A. tel (937) 8 fax (937) 8 f		
3 2 31-221-75RFX RCF1 73 OHM BINC AMPRIENOL Dayton, O U.S.A. Let (937) 85 fax (937	V\$15L-SS-150-1-BNC-BNC (75 OHM)	
4 1 0183 NUT VS15-SS PAVE Lechnology (0. tel (937) 85	vetechnologyco.com	
5 Z SI-ZZI-75KFX KCFI /5 OFIMI BING AMPHENOL		
07777	nderhawk Court OH 45414-3445	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABILE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS