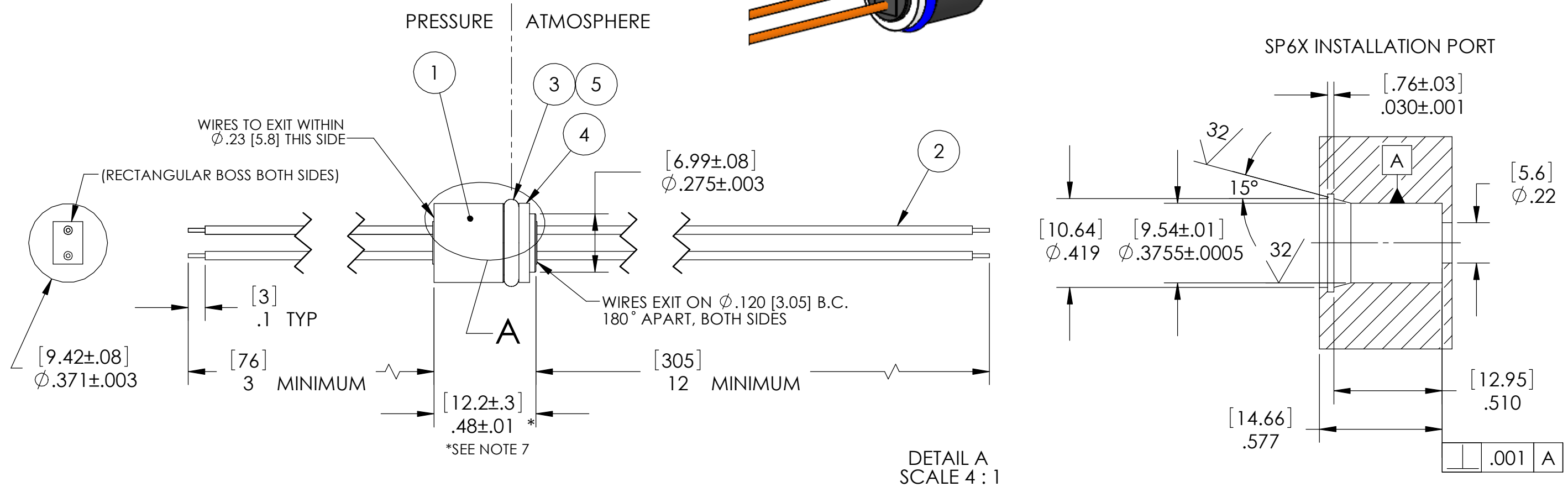
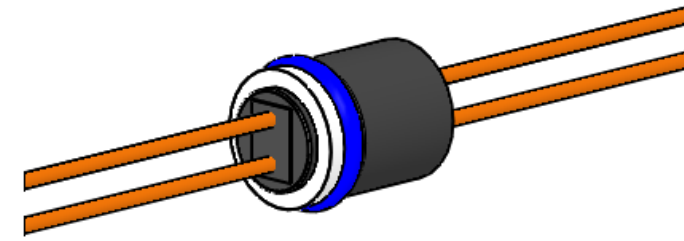


PAVE#	ITEM 3	ITEM 3 DESCRIPTION	"A"	"B"	TEMPERATURE
3340	-010 FLURO	O-RING -010 FLUROSILICONE 70	10,000	2	-55°C TO 155°C
3340-1	-010 VITON LT	O-RING -010 VITON 75 LOW TEMP	80	1	-40°C TO 200°C



NOTES:

- LEAK TEST: "A" PSI, NO N2 BUBBLES "B" MINUTES MINIMUM. FOR 3340-1 ONLY, A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN  $\phi .035$  [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- DIMENSION IS OVER-ALL-LENGTH MEASURED AT THE CORNERS OF THE PART, NOT INCLUDING RECTANGULAR BOSSES.
- REF-PARTS ARE DEFLASHED ON PARTING LINE  $+.005$  [0.13] MAXIMUM.
- REF-OPERATING TEMPERATURE RANGE SEE TABLE.
- DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	1	-010 TEFLON	RING -010 TEFLON BACKUP SINGLE TURN SCARF CUT
3	1	SEE TABLE	SEE TABLE
2	2	E26 ORANGE	WIRE 26E MIL-W-16878/4 7/#34
1	A/R	PAVE-Seal 200UL94	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

<b>PAVE technology co.</b>		2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com	
DESCRIPTION SP6X-E-200UL94-2-TE26-3-12			
PART NUMBER	*SEE TABLE	MATERIAL	NOTED
<b>3340*</b>		REVISION LEVEL	F
		PROJECTION	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
ANGLES  $\pm 1$  DEGREE. SURFACE FINISH 128 microinch RMS