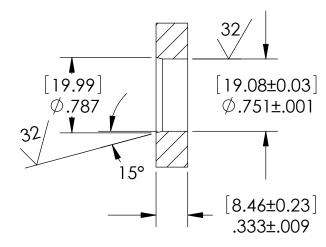


SPF12 INSTALLATION PORT



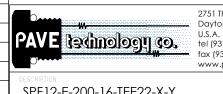
RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL

NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES MINIMUM DURATION IN MINUTES PER TABLE. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. REF-OPERATING TEMPERATURE -20 °C TO 150 °C.
- REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
- 10. DIMENSIONS ARE INCHES [millimeters].

Y	24 [610]	36 [914]
Χ	6 [152]	36 [914]
TEST TIME	1.5	3
PART#	3372	3372-1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0130	HOUSING SPF12-E
2	A/R	PAVE-Seal 200	EPOXY BLACK
3	2	EE22 UL1180 BLK	WIRE 22EE UL1180 MARKED 7/#30
4	2	EE22 UL1180 BLU	WIRE 22EE UL1180 MARKED 7/#30
5	2	EE22 UL1180 BRN	WIRE 22EE UL1180 MARKED 7/#30
6	2	EE22 UL1180 WHT	WIRE 22EE UL1180 MARKED 7/#30
7	2	EE22 UL1180 GRY	WIRE 22EE UL1180 MARKED 7/#30
8	2	EE22 UL1180 ORG	WIRE 22EE UL1180 MARKED 7/#30
9	2	EE22 UL1180 VIO	WIRE 22EE UL1180 MARKED 7/#30
10	2	EE22 UL1180 RED	WIRE 22EE UL1180 MARKED 7/#30
11	1	-016 VITON	O-RING -016 VITON 75
12	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED



2751 Thunderhawk Court Dayton, OH 45414-3445 tel (937) 890-1100 fax (937) 8905165

SPF12-E-200-16-TEE22-X-Y

3372

NOTED \bigcirc