



RECOMMENDED RETAINING RING
TRUARC N5000-56 OR EQUAL

NOTES:

1. HE LEAK TEST @ 1050 PSI, 1X10⁻⁶ CC/SEC OR LESS, TEST DURATION 1 HOUR MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST. **FOR 3748 ONLY**, THE O-RINGS (ITEM 7) WILL BE DISCARDED AFTER TESTING & PARTS WILL BE SHIPPED WITHOUT O-RINGS (ITEM 7).
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM CENTER CONDUCTOR TO SHIELD.
3. QUALIFICATION ONLY: 750 LBS PULL TEST ON ITEM 3796.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: ϕ .035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: ϕ .060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE RANGE -40°C TO 121°C.
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
9. ITEMS 9 AND 10 SHALL BE MARKED AS SHOWN IN THE TABLE.
FOR 3748 ONLY, ASSEMBLY DOES NOT INCLUDE ITEM 10.
10. DIMENSIONS ARE INCHES [millimeters].

PAVE#	X	ITEM 9 MARKING	ITEM 10 MARKING
3748	35 ± .25 [889 ± 6.35]	34228SOCN095323 MFR 67744	N/A
3748-1	64 ± .25 [1625.6 ± 6.35]	W2P2	34228SOCN101676 MFR 67744

ITEM	QTY	PART NUMBER	DESCRIPTION
10	1	M23053/5 1/8 ^{*SEE NOTE 9}	TUBING SHRINK POLYOLEFIN BLACK W/WHT MARKING PER NOTE 9
9	1	M23053/5 1/8	TUBING SHRINK POLYOLEFIN BLACK W/WHT MARKING PER NOTE 9
8	A/R	DOW CORNING 111	LUBRICANT O-RING SILICONE GREASE NSF 51/61
7	2	NAS1611-012	O-RING -012 EPDM
6	A/R	PAVE-Seal 150	EPOXY BLACK
5	1	3797	WASHER UNS S31603 OR S31653 .465OD X .041THK
4	1	050-1699-001	PLUG SMA MALE STRAIGHT 18 GHz
3	1	421-710	CABLE COAX 50Ohm STORM FLEX 086 FEP
2	1	3796	POST SIGNAL ANTENNA UNS SS31653 OR S31603
1	1	1226A	HOUSING SP8A-E

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION
SP8A-E-150-1-STORM421710-POST-X

PART NUMBER *SEE TABLE MATERIAL NOTED
3748*

REVISION LEVEL F PROJECTION