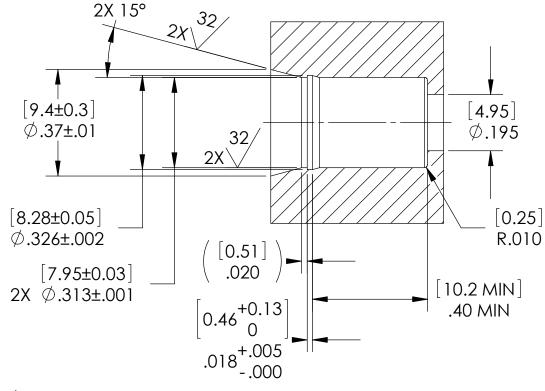
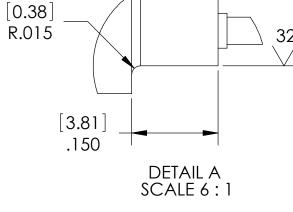


SP5X INSTALLATION PORT



NOTES:

- LEAK TEST: 10,000 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST. CUSTOMER QUALIFICATION TEST: 15,000 PSI N2, NO BUBBLES 30 SECONDS MINIMUM.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM SPLICE TO SPLICE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -40 °C TO 150 °C.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- DIMENSÍONS ARE INCHES [millimeters].



1	A/R	PAVE-Seal 200	EPOXY BLACK	D
2	2	4461	SPLICE BUTT #22D HIGH-PRESSURE	
3	1	-008 VITON LT	O-RING -008 LOW-TEMP VITON 75	_
4	1	B/U RING -008	BACK UP RING -008 SINGLE TURN	
5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED	

PAVE tedmology co.

RECOMMENDED RETAINING RING SMALLEY VH-31 OR EQUAL

REPLACE O-RING IF REMOVED FROM PORT

2751 Thunderhawk Court Dayton, OH 45414-3445 tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com

SP5X-E-200-2-26-SC-SC

PART NUMBER 4460 MATERIAL NOTED

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABILE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS