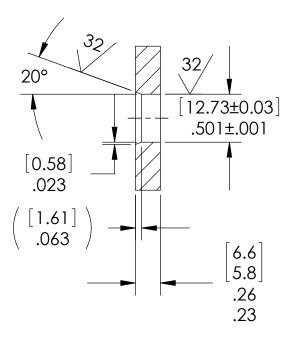
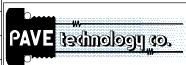


SPF8 INSTALLATION PORT



- LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 - <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE ITEM 8 IS INCLUDED WITH ASSEMBLY BUT NOT SHOWN.
- REF-OPERATING TEMPERATURE -40 °C TO 125 °C.
- DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

3 2 1	A/R	PAVE-Seal 150	EPOXY BLACK
+			
3	1	EE16 BLACK	WIRE 16EE MIL-W-16878/5 .015 19/#29
	1	EE16 BLUE	WIRE 16EE MIL-W-16878/5 .015 19/#29
4	1	EE16 GREEN	WIRE 16EE MIL-W-16878/5 .015 19/#29
5	1	EE16 RED	WIRE 16EE MIL-W-16878/5 .015 19/#29
6	1	-012 NITRILE	O-RING -012 N602-70
7	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
8	SEE NOTE 7	MS16626-4050	RETAINING RING EXTERNAL



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