



NOTES:

1. LEAK TEST: "X" PSI, NO BUBBLES "Y" MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: $\phi .035$ [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: $\phi .060$ [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

PAVE#	ITEM 1	ITEM 1 DESCRIPTION	PAVE DESCRIPTION	"X"	"Y"
4760	3354	HOUSING PT4-B	PT4-B-150-6-TZ28-18-18	150	1 MINUTE
4760-1	4652	HOUSING PT4-SS	PT4-SS-150-6-TZ28-18-18	2250	30 SECONDS
4760-2	4652	HOUSING PT4-SS	PT4-SS-150-6-TZ28-18-18	2900	30 SECONDS

8	1	TZ28 WHITE /32	WIRE 28 TEFZEL M22759/32 7/#36
7	1	TZ28 RED /32	WIRE 28 TEFZEL M22759/32 7/#36
6	1	TZ28 ORANGE /32	WIRE 28 TEFZEL M22759/32 7/#36
5	1	TZ28 GREEN /32	WIRE 28 TEFZEL M22759/32 7/#36
4	1	TZ28 BLUE /32	WIRE 28 TEFZEL M22759/32 7/#36
3	1	TZ28 BLACK /32	WIRE 28 TEFZEL M22759/32 7/#36
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	SEE TABLE	SEE TABLE
ITEM	QTY	PART NUMBER	DESCRIPTION

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DESCRIPTION
 SEE TABLE

PART NUMBER *SEE TABLE MATERIAL NOTED

4760*

REVISION LEVEL D PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS