NOTES:
1. LEAK TEST: "X" PSI, NO BUBBLES "Y" MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & COLOR POSITIONS ARE VARIABLE.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
   <= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE
   > .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES, FOR PRESSURES ABOVE 150 PSI (10 BAR). CHECK WITH SALES ENGINEERING.

ITEM QTY PART NUMBER DESCRIPTION
8 1 E28 WHITE WIRE 28E MIL-W-16878/4 .010 7/#36
7 1 E28 RED WIRE 28E MIL-W-16878/4 .010 7/#36
6 1 E28 ORANGE WIRE 28E MIL-W-16878/4 .010 7/#36
5 1 E28 GREEN WIRE 28E MIL-W-16878/4 .010 7/#36
4 1 E28 BLUE WIRE 28E MIL-W-16878/4 .010 7/#36
3 1 E28 BLACK WIRE 28E MIL-W-16878/4 .010 7/#36
2 A/R PAVE-Seal 150 EPOXY BLACK
1 1 SEE TABLE SEE TABLE

PAVE# ITEM 1 ITEM 1 DESCRIPTION PAVE DESCRIPTION "X" "Y"
4760 3354 HOUSING PT4-B PT4-B-150-6-TE28-18-18 150 1 MINUTE
4760-1 4652 HOUSING PT4-55 PT4-55-150-6-TE28-18-18 2250 30 SECONDS
4760-2 4652 HOUSING PT4-55 PT4-55-150-6-TE28-18-18 2900 30 SECONDS