



NOTES:

1. LEAK TEST @ 1 ATM. 1X10⁻⁶ CC/SEC OR LESS. LEAK TEST IS PERFORMED USING A G-462 VITON GASKET. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 300 VDC 50 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL CIRCUITS MUST HAVE CONTINUITY, NO OPEN CIRCUITS.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
7. COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE -20°C TO 80°C.
9. DIMENSIONS ARE INCHES [millimeters].

PAVE will meet the assembly and test specifications of the customer as documented on this assembly drawing. Any changes must be approved by PAVE.

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DESCRIPTION PAVE-Seal® Cable Harnesses
 CF462-SS-150-44/15-PU14/J24-426-864

MATERIAL NOTED

ITEM	QTY	PART NUMBER	DESCRIPTION
4	1	GASKET G-462 C	GASKET CF462 COPPER
3	1	KCR 4798 CABLE	CABLE HEATER POWER & THERMOCOUPLE 44#14 POLYURETHANE, 15#24 T/C FIBERGLASS TYPE J PARTIAL SS BRAID KC ROBOTICS CUSTOM
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	4836	HOUSING CF462-SS (304SS)

PART NUMBER
4798

REVISION LEVEL -
 PROJECTION

FINISH
 ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN MILLIMETERS.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE, ±12.700,
 X.X DECIMAL ±1.50, X.XX DECIMAL ±0.508, X.XXX DECIMAL ±0.127,
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS