NOTES:
1. HE LEAK TEST @ 1 ATM, 1X10^-9 CC/SEC OR LESS. A GREEN PAINT DOT INDICATES PART HAS PASSED THE TEST.
2. HYDRO 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
7. REF-OPERATING TEMPERATURE -20°C TO 120°C, SURVIVAL TO -25°C.
8. DIMENSIONS ARE INCHES [MM].

ITEM QTY PART NUMBER DESCRIPTION
4 6 K34 WIRE 34 KAPTON SOLID ACCUGLASS 110824 OR EQUAL
3 A/R FOMBLIN YVAC 3 LUBRICANT O-RING FOMBLIN GREASE
2 2 4X1MM VITON O-RING 4MM ID X 1MM CS VITON
1 A/R PAVE-Seal 150 EPOXY BLACK

SP4 INSTALLATION PORT
RECOMMEND TRUARC N5000-25