



- NOTES:
1. HE LEAK TEST @1 ATM, 1X10⁻⁹ CC/SEC OR LESS. A GREEN PAINT DOT INDICATES PART HAS PASSED THE TEST.
 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 ARE ACCEPTABLE ON ALL OTHER SURFACES.
 6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
 7. REF-OPERATING TEMPERATURE -20°C TO 120°C, SURVIVAL TO -25°C.
 8. DIMENSIONS ARE INCHES [MM].

ITEM	QTY	PART NUMBER	DESCRIPTION
4	6	K34	WIRE 34 KAPTON SOLID ACCUGLASS 110824 OR EQUAL
3	A/R	FOMBLIN YVAC 3	LUBRICANT O-RING FOMBLIN GREASE
2	2	4X1MM VITON	O-RING 4MM ID X 1MM CS VITON
1	A/R	PAVE-Seal 150	EPOXY BLACK

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DESCRIPTION
SP4X-E-150-6-K34-12-12

PART NUMBER
5092

MATERIAL NOTED

REVISION LEVEL
B

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS