


NOTES:

1. LEAK TEST: 310 PSI, NO N2 BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRINGS ARE SEPARATED WITHIN THE CEMENTED JOINT WIDTH.
6. COSMETIC SURFACE NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: ϕ .035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: ϕ .060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE RANGE -20°C TO 190°C.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
10. PART IS RoHS COMPLIANT.
11. QUALIFICATION ONLY: 16 HOUR BAKE @ 190°C, FOLLOWED BY A 1 HOUR SOAK @ -20°C, BEFORE LEAK TESTING.
12. PARTS WILL BE IDENTIFIED BY ETCHING WITH A SERIAL NUMBER, STARTING WITH 1. FOR EXAMPLE: "SN:1"
13. EACH SHIPMENT MUST INCLUDE A DECLARATION OF CONFORMITY STATING THAT THE PRODUCTS WERE MANUFACTURED ACCORDING TO 5142 REV: [REVISION LETTER], DESCRIPTION, SERIAL NUMBER(S), AND QUANTITY.


6	2	E28 WHITE	WIRE 28E MIL-W-16878/4 .010 7/#36
5	1	E18 BLK	WIRE 18E MIL-W-16878/4 7/#26
4	1	E18 WHITE	WIRE 18E MIL-W-16878/4 7/#26
3	1	E18 GREEN	WIRE 18E MIL-W-16878/4 7/#26
2	A/R	PAVE-Seal 200FR	EPOXY BLACK HIGH TEMP
1	1	5147	HOUSING PT2XL-SS
ITEM	QTY	PART NUMBER	DESCRIPTION


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DESCRIPTION
 PT2XL-SS-200UL94-3/2-TE18/28-60-10

PART NUMBER
5142

MATERIAL NOTED
 REVISION LEVEL
 E

PROJECTION


ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS