

- HE LEAK TEST @ 1 ATM. 1X10^-8 CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 600 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE TO SHIELDING AND HOUSING.
- CABLES MUST HAVE CONTINUITY END TO END FOR BOTH SHIELD AND CENTER CONDUCTOR.
- ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.

 COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [0.89]

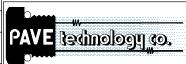
 ARE ACCEPTABLE ON ALL OTHER SURFACES.

 REF-OPERATING TEMPERATURE -40°C TO 125°C.

 DIMENSIONS ARE INCHES [millimeters].

- 11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

7	110	BRADY WIRE MARKERS	NUMBERED 1-55
6	2	STRAIN RELIEF	CABLE CLAMP
5	1	4381	NUT VS44-SS
4	1	-233 VITON LT	O-RING -233 LOW-TEMP VITON 75
3	55	PTFE #20 SHIELDED	CABLE 20AWG PTFE SHIELDED & JACKETED
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	4379	HOUSING VS44L-SS
ITEM	QTY	PART NUMBER	DESCRIPTION



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VS44L-SS-150-55-1/CSJ-TE20-10-10m

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