

## NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER:  $\oint$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\oint$ .060 [1.5] MAX ALLOWED VOID SIZE
- 7. REF-OPERATING TEMPERATURE RANGE -20°C TO 200°C.
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. IT IS ACCEPTABLE FOR RETAINED SLUGS TO BE LOST DURING HANDLING.
- 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

2	A/R	PAVE-Seal 200	EPOXY BLACK HIGH TEMP	PT12-SS-200-4-			
	A/R	·			TZ14-7-6		
	A/R	·			12-SS-200-4-TZ14-7-6		
3	1	TZ14 BLK /34	WIRE 14TZ MIL-W-22759/43-14-0	O	Www.pavetechnologyco.		
4	1	TZ14 RED /34	WIRE 14TZ MIL-W-22759/43-14-2	PAVE leding	<u></u>	U.S.A. tel (937) 890-1100	
5	1	TZ14 WHT/BRN/34	WIRE 14TZ MIL-W-22759/43-14-91	<b>1</b> 0		2751 Thunderhawk Court Dayton, OH 45414-3445	
6	1	TZ14 WHT/ORG/34	WIRE 14TZ MIL-W-22759/43-14-93				

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1\,$  X.XX DECIMAL  $\pm 0.02\,$  X.XXX DECIMAL  $\pm 0.005\,$  ANGLES  $\pm 1\,$  DEGREE SURFACE FINISH 128 microinch RMS