

- 1. LEAK TEST: 2200 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO SHIELD.
- 3. CONTINUITY TEST: CONDUCTOR < 0.72 OHM, SHIELD < 0.5 OHM.
- 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES
 ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: Ø .035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: Ø .060 [1.5] MAX ALLOWED VOID SIZE
- 8. DIMENSIÓN IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
- 9. REF-OPERATING TEMPERATURE -20 °C TO 85 °C.
- 10. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- 11. DIMENSIONS ARE INCHES [millimeters].
- 12. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION	5211	REVISION A	PROJECTION O
1	1	1374L	HOUSING SP11L-E	PART NUMBER	MATERIAL NOTED	
2	A/R	PAVE-Seal 150	EPOXY BLACK	SP11L-E-150-1-RG316-60-24		
3	1	FM012910-1CP	CABLE RG316 POLYURETHANE JACKETED	DESCRIPTION ICX (737) 8703163 www.pavetechnologyco.col		
4	1	RG316	CABLE COAX BELDEN 83284 OR EQUAL	PAVE tedno	ചിത്വി.ത.	U.S.A. tel (937) 890-1100 fax (937) 8905165
5	2	-015 NITRILE	O-RING -015 NITRILE 75			2751 Thunderhawk Court Dayton, OH 45414-3445
6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED			
7	1	RR N5000-75-HST	RETAINING RING INTERNAL .75SS			

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS