NOTES:

1. LEAK TEST: 1600 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
3. ALL PARTS MUST PASS ALL TESTS.
4. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
5. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
   - <= .5 [12.7] SEAL DIAMETER: 0.035 [0.89] MAX ALLOWED VOID SIZE
   - > .5 [12.7] SEAL DIAMETER: 0.060 [1.5] MAX ALLOWED VOID SIZE
6. REF-OPERATING TEMPERATURE RANGE -20°C TO 150°C.
7. DIMENSIONS ARE INCHES [millimeters].
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM QTY PART NUMBER DESCRIPTION
3 6 E20 BLACK WIRE 20E MIL-W-16878/4 .010 7/#28
2 A/R PAVE-Seal 200FR EPOXY BLACK HI-TEMP FLAME RESISTANT
1 1 3279 HOUSING PTNB-SS

305 MIN 12 MIN

[25.7] [22.2] [49.3] [3] [0.1]
[1.01] [.88] [.194] [.1]