

## NOTES:

- LEAK TEST: 1600 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
  WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES
  ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
  <= .5 [12.7] SEAL DIAMETER: \$\Omega\$.035 [.89] MAX ALLOWED VOID SIZE
  > .5 [12.7] SEAL DIAMETER: \$\Omega\$.060 [1.5] MAX ALLOWED VOID SIZE
  REF-OPERATING TEMPERATURE RANGE -20 °C TO 150 °C.

- DIMENSIONS ARE INCHES [millimeters].
  PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION	5309	REVISION A	PROJECTION O	
1	1	3279	HOUSING PTN8-SS		MATERIAL NOTED		
2	A/R	PAVE-Seal 200FR	EPOXY BLACK HI-TEMP FLAME RESISTANT		TN8-SS-200FR-6-TE20-12-12		
3	6	E20 BLACK	WIRE 20E MIL-W-16878/4 .010 7/#28	DESCRIPTION	10	fax (937) 8905165 www.pavetechnologyco.com	
				PAVE leding	തിത്വിരോ	tel (937) 890-1100	

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$  ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS