



NOTES:

1. HE LEAK TEST @ 1 ATM.  $1 \times 10^{-7}$  CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTORS.
3. CONTINUITY TEST <0.5 OHM PIN TO SOCKET WITH MATING CONNECTORS.
4. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:  
 $\leq .5$  [12.7] SEAL DIAMETER:  $\phi .035$  [.89] MAX ALLOWED VOID SIZE  
 $> .5$  [12.7] SEAL DIAMETER:  $\phi .060$  [1.5] MAX ALLOWED VOID SIZE
8. REF-OPERATING TEMPERATURE RANGE  $-20^{\circ}\text{C}$  TO  $125^{\circ}\text{C}$ .
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

9	2	M85049-38-17N	STRAIN RELIEF 38999 SHELL SIZE 17 NICKEL PLATED ALUMINUM
8	1	26FE6PN	PLUG 6#12 PIN NICKEL PLATED ALUMINUM SHELL GOLD PLATED COPPER ALLOY CONTACTS
7	1	26FE6SN	PLUG 6#12 SOC NICKEL PLATED ALUMINUM SHELL GOLD PLATED COPPER ALLOY CONTACTS
6	1	0199	NUT VS22-SS
5	1	-224 VITON	O-RING -224 VITON 75
4	1	20FE6SN	RCPT 6#12 SOC NICKEL PLATED ALUMINUM SHELL GOLD PLATED COPPER ALLOY CONTACTS
3	1	20FE6PN	RCPT 6#12 PIN NICKEL PLATED ALUMINUM SHELL GOLD PLATED COPPER ALLOY CONTACTS
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0189/304SS	HOUSING VS22-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

**PAVE technology co.**

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DESCRIPTION  
VS22-SS-150-6-12-99920PS

PART NUMBER  
**5313**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
 X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
 ANGLES  $\pm 1$  DEGREE. SURFACE FINISH 128 microinch RMS