

## **NOTES:**

- 1. LEAK TEST: 2400 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. ITEMS 3 & 4 (WHITE & YELLOW WIRES) ARE TWISTED INTO PAIRS ON BOTH SIDES, APPROXIMATELY 1 TO 3 TWISTS PER INCH.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER:  $\phi$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\phi$ .060 [1.5] MAX ALLOWED VOID SIZE
- DIMÈNSIÓN IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
- 9. REF-OPERATING TEMPERATURE -34 °C TO 121 °C.
- 10. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- 11. DIMENSIONS ARE INCHES [millimeters].
- 12. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

6	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED			
5	2	-015 N674-70	O-RING -015 NBR 70			2751 Thunderhawk Court Dayton, OH 45414-3445
4	5	TZ22 YLW 19	WIRE 22TZ MILW22759/44A .006 19/#34	PAVE techno	<u> </u>	U.S.A. tel (937) 890-1100 fax (937) 8905165
3	5	TZ22 WHT 19	WIRE 22TZ MILW22759/44A .006 19/#34	DESCRIPTION	16	www.pavetechnologyco.com
2	A/R	PAVE-Seal 150	EPOXY BLACK	SP11L-E-150-10-TZ22-50-50CM		
1	1	1374L	HOUSING SP11L-E	PART NUMBER	MATERIAL NOTED	
ITEM	QTY	PART NUMBER	DESCRIPTION	5361	REVISION LEVEL _	PROJECTION O

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS