

ATMOSPHERE

VACUUM

VS22 INSTALLATION PORT

6

([62.2])  
Ø 2.45

3

1

5

([56.8])  
Ø 2.24

(1 5/8-12 UN-2A)

2

4

.06 [1.5] MAXIMUM OVER/UNDERFILL,  
NOT INCLUDING MENISCUS ON WIRES  
THIS SIDE

([24])  
.9

([19.1])  
.75

([50.8])  
2.00

[1219 MIN]  
48 MIN

[3]  
.1

([41.40])  
Ø 1.630

7

([55.4])  
Ø 2.18

([9.9])  
.39

32

([21.3])  
2.5  
.84  
.10

NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10<sup>-7</sup> CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED