



RECOMMENDED RETAINING RING  
TRUARC N5000-56 OR EQUAL

NOTES:

1. HE LEAK TEST @ 1050 PSI, 1X10<sup>-6</sup> CC/SEC OR LESS, TEST DURATION 1 HOUR MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM CENTER CONDUCTOR TO SHIELD.
3. CONTINUITY TEST LESS THAN OR EQUAL TO 2 OHMS:  
a) ITEM 2 TO CENTER CONDUCTOR OF ITEM 3  
b) ITEM 5 TO ITEM 4
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:  
≤ .5 [12.7] SEAL DIAMETER:  $\phi$ .035 [.89] MAX ALLOWED VOID SIZE  
> .5 [12.7] SEAL DIAMETER:  $\phi$ .060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE RANGE -40°C TO 121°C.
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
9. ITEMS 9 AND 10 SHALL BE MARKED AS SHOWN IN THE TABLE.
10. DIMENSIONS ARE INCHES [millimeters].

ITEM	QTY	PART NUMBER	DESCRIPTION
10	1	M23053/5 1/8	TUBING SHRINK POLYOLEFIN BLACK W/WHT MARKING PER NOTE 8
9	1	M23053/5 1/8	TUBING SHRINK POLYOLEFIN BLACK W/WHT MARKING PER NOTE 8
8	A/R	DOW CORNING 111	LUBRICANT O-RING SILICONE GREASE NSF 51/61
7	2	NAS1611-012	O-RING -012 EPDM
6	A/R	PAVE-Seal 150	EPOXY BLACK
5	1	3797	WASHER UNS S31603 OR S31653 .465OD X .041THK
4	1	050-1699-001	PLUG SMA MALE STRAIGHT 18 GHz
3	1	421-710	CABLE COAX 50Ohm STORM FLEX 086 FEP
2	1	3796	POST SIGNAL ANTENNA UNS SS31653 OR S31603
1	1	1226A	HOUSING SP8A-E

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION  
SP8A-E-150-1-STORM421710-POST-12

PART NUMBER  
**5386**

MATERIAL NOTED

REVISION LEVEL  
A

PROJECTION  
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