

## NOTES:

- LEAK TEST: 150 PSI, NO N2 BUBBLES 3 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES
  ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
  <= .5 [12.7] SEAL DIAMETER: Ø .035 [.89] MAX ALLOWED VOID SIZE
  > .5 [12.7] SEAL DIAMETER: Ø .060 [1.5] MAX ALLOWED VOID SIZE
  REF-OPERATING TEMPERATURE RANGE -40 °C TO 125 °C.
  DIMENSIONS ARE INCHES [millimeters].

- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

İ	ITEM	QTY	PART NUMBER	DESCRIPTION	5388	REVISION LEVEL _	PROJECTION O
	1	1	3216	HOUSING PTN20-SS	PART NUMBER	MATERIAL NOTED	
	2	A/R	PAVE-Seal 150	EPOXY BLACK	PTN20-SS-150-26-TZ14-36-84		
	3	26	TZ14 BLK /16	WIRE 14 TEFZEL MIL-W-22759/16 19/#27	DESCRIPTION	1	www.pavetechnologyco.com
					PAVE leding	<b>Jogy 60</b> .	U.S.A. tel (937) 890-1100 fax (937) 8905165

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$  ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS