

NOTES:

- 1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & COOR POSITIONS ARE VARIABLE.
- 6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <=.5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE >.5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 8. REF-OPERATING TEMPERATURE RANGE -40 °C TO 125 °C.
- 9. DIMENSIONS ARE INCHES [millimeters].
- 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION	5416	REVISION LEVEL _	PROJECTION O	
1	1	0346	HOUSING PT-8 SS	PART NUMBER	MATERIAL NOTED		
2	A/R	PAVE-Seal 150	EPOXY BLACK	PT8-SS-150-3/4	S-150-3/4-TZ22/18-33-12		
3	1	TZ22 BLACK /16	WIRE 22 TEFZEL M22759/16 19/#34	DESCRIPTION		www.pavetechnologyco.com	
4	1	TZ22 GRAY MIL16	WIRE 22 TEFZEL MIL-W-22759/16 19/#34	PAVE lechno		tel (937) 890-1100 fax (937) 8905165	
5	1	TZ22 RED /16	WIRE 22 TEFZEL M22759/16 19/#34			2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A.	
6	1	TZ18 BLUE /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30				
7	1	TZ18 GRN /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30				
8	1	TZ18 RED /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30				
9	1	TZ18 WHT /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30				

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS