

NOTES:

- 1. LEAK TEST: 300 PSI, NO N2 BUBBLES 2 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO SALT WATER WITH ITEM 1 (HOUSING) COMPLETELY SUBMERGED IN THE SALT WATER.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE IS NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 7. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C.
- 8. DIMENSIONS ARE INCHES [millimeters].
- 9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

| ITEM | QTY | PART NUMBER | DESCRIPTION | 5460 | REVISION LEVEL _ | PROJECTION O |
|------|-----|---------------|---------------------------------|------------------------|---|---|
| 1 | 1 | 0346-1 | HOUSING PT-8 SS | | MATERIAL NOTED | |
| 2 | A/R | PAVE-Seal 150 | EPOXY BLACK | PT8-SS-150-1-TZ8-60-60 | | |
| 3 | 1 | TZ8 RED | WIRE TZ8 MIL-W-22759/34 133/#29 | DESCRIPTION | fax (937) 8905165 www.pavetechnologyco.com | |
| | | | | PAVE techno | | Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100 |

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS