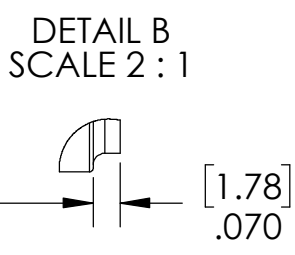


RECOMMENDED RETAINING RING
SMALLEY WH-75 OR EQUAL

WIRE#	COLOR
1	RED
2	BLACK
3	WHITE
4	GREEN



- NOTES:
- LEAK TEST: 5000 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
 - HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND SALTWATER, WITH EPOXY COMPLETELY SUBMERGED IN THE SALTWATER.
 - ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 - ALL PARTS MUST PASS ALL TESTS.
 - WIRE POSITIONING IS APPROXIMATE & VARIABLE.
 - INDIVIDUAL WIRES WILL BE LABELED 1-4, PER TABLE, ON BOTH ENDS WITH THE SAME NUMBER.
 - COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
 - REF-OPERATING TEMPERATURE RANGE -34 °C TO 121 °C.
 - DIMENSIONS ARE INCHES [millimeters].
 - PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
9	8	-	BRADY WIRE MARKERS NUMBERED 1-4
8	1	B/U RING -015	RING BACK UP -015 TEFLON SCARF CUT
7	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
6	2	-015 N674-70	O-RING -015 NBR 70
5	1	TZ18 WHT /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
4	1	TZ18 RED /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
3	1	TZ18 GRN /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
2	1	TZ18 BLK /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
1	A/R	PAVE-Seal 150	EPOXY BLACK

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 Dayton, OH 45414-3445
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 tel (937) 890-1100
 fax (937) 8905165
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DESCRIPTION	SP11H-E-150-4-TZ18-50-50CM		
PART NUMBER	5463	MATERIAL	NOTED
REVISION LEVEL	A	PROJECTION	☉ ◻

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS