

- 1. LEAK TEST: 80 PSI NITROGEN, NO BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST. QUALIFICATION ONLY: HELIUM LEAK TEST 1x10^-8 cc/sec OR LESS.
- 2. HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE, SHIELD AND HOUSING.

  QUALIFICATION ONLY: 1050 VAC 0.5 mA MAXIMUM LEAKAGE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER:  $\emptyset$ .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\emptyset$ .060 [1.5] MAX ALLOWED VOID SIZE
- 6. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
- 7. DIMENSIONS ARE INCHES [millimeters].
- 8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 9. WIRE POSITIONING IS APPROXIMATE & VARIABLE.

				5567	REVISION LEVEL _	PROJECTION O
	•			PART NUMBER	MATERIAL NOTED	
ITEM	QTY	PART NUMBER	DESCRIPTION	PT6-B-150-2/1SP-TE18/TE26-30-4		
1	1	E18 BLK	WIRE 18E MIL-W-16878/4 7/#26			
2	1	E18 RED	WIRE 18E MIL-W-16878/4 7/#26	<b>1</b> 0		www.pavetechnologyco.com
3	1	5568	HOUSING PT6-B (C69300)	PAVE leding	<b>JOGH 40</b> 2	tel (937) 890-1100 fax (937) 8905165
4	1	TEF2/C #26 TSP	CABLE 2/C BLK/WHT 7/34	OAVE 1 1	1	Dayton, OH 45414-3445 U.S.A.
5	A/R	PAVE-Seal 150	EPOXY BLACK			2751 Thunderhawk Court

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$  X.X DECIMAL  $\pm 0.1\,$  X.XX DECIMAL  $\pm 0.02\,$  X.XXX DECIMAL  $\pm 0.005\,$  ANGLES  $\pm 1\,$  DEGREE SURFACE FINISH 128 microinch RMS