

- HE LEAK TEST @ 1 ATM. 1X10^-7 CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -20 °C TO 150 °C.
- DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

	ITEM	QTY	PART NUMBER	DESCRIPTION	5573	REVISION LEVEL _	PROJECTION O
-	1	1	4962	HOUSING NW50-SS	PART NUMBER MATERIAL NOTED		
	2	A/R	PAVE-Seal 200	EPOXY BLACK	NW 50-SS-200-2P/8P-KT20/BX20-36-36		
	3	8	BX-20-TAT	CABLE T/C TYPE B #20 TEFLON TWSH	D		fax (937) 8905165 www.pavetechnologyco.com
	4	2	KT20	CABLE T/C TYPE K 20AWG TEFLON	PAVE leding	 Dogu @.	Dayton, OH 45414-3445 U.S.A. tel (937) 890-1100
					Danas		2751 IIIOIIGCIIIGWK COOII

2751 Thunderhawk Court

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS