

- HE LEAK TEST @ 1 ATM. 1X10^-6 CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- DIMENSIONS ARE INCHES [millimeters].
- ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBE O-RINGS FOR VACUUM HELIUM LEAK TESTING.

ITEM	QTY	PART #	DESCRIPTION	5588	REVISION LEVEL _	PROJECTION O
1	1	0161	HOUSING VS15L-SS		MATERIAL NOTED	
2	A/R	PAVE-Seal 150	EPOXY BLACK			
3	8	EXGG-RS-20	CABLE T/C TYPE R/S 20AWG GLASS	DESCRIPTION VS15L-SS-150-8P-RSXG20-118-118		
4	1	-215 VITON	O-RING -215 VITON 75	0		fax (937) 8905165 www.pavetechnologyco.com
5	1	0183	NUT VS15-SS	PAVE Lecting	୍ଧାରତିନା ଓଡ଼ଂ	U.S.A. tel (937) 890-1100
				O		2751 Thunderhawk Court Dayton, OH 45414-3445

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABILE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS