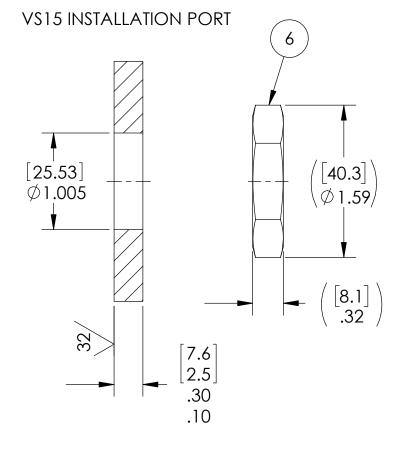


PINOUT			
ATM	VAC		
1	1		
2	2		
3			
4	3 4		
8	5		
9	6		
7	7		
5	8		
6	9		
SHELL	SHELL		



NOTES:

- LEAK TESTING, A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE SPECIFIED TEST: 5607 ONLY: HE LEAK TEST @ 1 ATM. 1X10^-7 CC/SEC OR LESS. 5607-1 ONLY: 1500 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. REF-QUALIFICATION LEAK TESTING FOR 5607-1 ONLY: (a.) PRESSURE CYCLE 1000 PSI, HOLD FOR 5 MINUTES NO N2 BUBBLES, CÝCLE 3 TIMES. (b.) 1500 PSI, NO N2 BUBBLES 1 HOUR MINIMUM.
- PART IS FUNCTIONALLY TESTED WITH MATING USB 3.0 CABLES AND A PC TO TRANSFER A FILE AT FASTER THAN 90Mbps.
- ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
 COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- REF-OPERATING TEMPERATURE RANGE -20 °C TO 85 °C.
- DIMENSIONS ARE INCHES [millimeters].
- PAVE-SEAL CAN BE A BI-DÎRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0159	HOUSING VS15-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	AC-USB3-AAB	ADAPTER USB3.0 TYPE A FEMALE (2X) CROSSOVER PCB
4	A/R	FIT-221L 1/2"	TUBING SHRINK LSZH POLYOLEFIN BLACK
5	1	-215 VITON	O-RING -215 VITON 75
6	1	0183	NUT VS15-SS



VS15-SS-150-1-USBAfemale CROSSOVER USB3.0

PART NUMBER 5607 MATERIAL NOTED \bigcirc

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS