



NOTES:

1. LEAK TEST: 400 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:  
 <= .5 [12.7] SEAL DIAMETER:  $\phi$ .035 [.89] MAX ALLOWED VOID SIZE  
 > .5 [12.7] SEAL DIAMETER:  $\phi$ .060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE RANGE -200 °C TO 125 °C.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	TZ18 BRN /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
4	1	TZ18 BLUE /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
3	1	TZ18 BLK /16	WIRE 18 TEFZEL MIL-W-22759/16-18 19/#30
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	5616	HOUSING PTN8-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

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**PAVE technology co.**

DESCRIPTION  
PTN8-SS-150-3-TZ18-39-8

PART NUMBER  
**5615**

MATERIAL NOTED

REVISION LEVEL  
A

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS