

- 1. HE LEAK TEST @ 1 ATM. 1X10^-6 CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM T/C PAIR TO T/C PAIR AND HOUSING.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. ITEM 3 IS TERMINATED WITH ITEM 4 AS FOLLOWS: YELLOW INSULATED WIRE CONNECTED TO THE POSITIVE (+) SIDE OF THE CONNECTOR, RED INSULATED WIRE CONNECTED TO THE NEGATIVE (-) SIDE.
- 6. WIRE EXIT POSITIONING IS APPROXIMATE & VARIABLE.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 8. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C.
- 9. DIMENSIONS ARE INCHES [millimeters].
- 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

				5675	REVISION LEVEL _	PROJECTION (O)
			<u> </u>	PART NUMBER	MATERIAL NOTED	
ITEM	QTY	PART NUMBER	DESCRIPTION	DESCRIPTION NW 40-SS-150-4P-KT30-5T-26BEAD		
1	1	3583	HOUSING NW40-SS			
2	A/R	PAVE-Seal 150	EPOXY BLACK		tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com	
3	4	5TC-TT-K-30-36	CABLE T/C TYPE K 30AWG PFA THERMOCOUPLE BEAD W/STRIPPED LEADS 36" OAL	CAVE ledinology (o.		2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A.
4	4	SMPW-K-M	CONNECTOR MINI MALE TYPE K YELLOW			

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS