

- 1. LEAK TEST: 200 PSI, NO N2 BUBBLES 3 MINUTES MINIMUM. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 7. REF-OPERATING TEMPERATURE RANGE -20 °C TO 200 °C.
- DIMENSIONS ARE INCHES [millimeters].
- 9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	0183	NUT VS15-SS			2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A.
4	1	-215 VITON	O-RING -215 VITON 75	PAVE techno	ກວວິດໄ ້ ຜວ"	tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com
3	2	JT20	CABLE T/C TYPE J 20AWG TEFLON	DESCRIPTION VS15L-SS-200UL94-2P-JT20-210-48		
2	A/R	PAVE-Seal 200FR	EPOXY BLACK HIGH TEMP			
1	1	5082	HOUSING VS15L-SS	PART NUMBER	MATERIAL NOTED	
ITEM	QTY	PART NUMBER	DESCRIPTION	56//	REVISION LEVEL _	PROJECTION O

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL $\pm 0.1\,$ X.XX DECIMAL $\pm 0.02\,$ X.XXX DECIMAL $\pm 0.005\,$ ANGLES $\pm 1\,$ DEGREE SURFACE FINISH 128 microinch RMS