



NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10<sup>-6</sup> CC/SEC OR LESS. A GREEN PAINT DOT ON THE ATMOSPHERE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE TO SHIELDS AND HOUSING.
3. CONTINUTIY TEST SHIELDS < 0.5 OHM END TO END.
4. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
8. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:  
 <= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE  
 > .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
9. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
10. DIMENSIONS ARE INCHES [millimeters].
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	0183	NUT VS15-SS
4	1	-215 VITON	O-RING -215 VITON 75
3	3	RG178	WIRE COAX M17/93 FEP/TFE 7#38 SPCS
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0159	HOUSING VS15-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

2751 Thunderhawk Court  
Dayton, OH 45414-3445  
U.S.A.  
tel (937) 890-1100  
fax (937) 8905165  
www.pavetechnologyco.com

**PAVE technology co.**

DESCRIPTION  
VS15-SS-150-3-RG178-24-24

PART NUMBER	MATERIAL	NOTED
<b>5736</b>	A	
REVISION LEVEL	PROJECTION	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS