

- LEAK TEST: 1500 PSI, NO N2 BUBBLUES 30 SECONDS MINIMUM. A
 GREEN PAINT DOT ON THE HEX OF HOUSING (ITEM 1) INDICATES
 THE PART HAS PASSED THE TEST.
 REF-QUALIFICATION LEAK TESTING: (a.) PRESSURE CYCLE 1000 PSI,
 HOLD FOR 5 MINUTES WITH NO N2 BUBBLES, CYCLE 3 TIMES.
 (b.) 1500 PSI, NO N2 BUBBLES 1 HOUR MINIMUM.
- PART IS FUNCTIONALLY TESTED WITH MATING USB 3.0 CABLES AND A PC TO TRANSFER A FILE AT FASTER THAN 90Mbps.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:

 <= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE

 > .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
- 6. REF-OPERATING TEMPERATURE RANGE -20 °C TO 85 °C.
- 7. DIMENSIONS ARE INCHES [millimeters].
- 8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 9. WHEN ITEM 6 OR ITEM 9 IS PROPERLY INSTALLED ON THE ATMOSPHERE SIDE, THE CONNECTOR MAINTAINS AN IP67 RATING.

PLUG USB3.0 MALE IP67 FIELD INSTALLABLE 9 DCC-US3AT-180 SOLDER TERMINATION CABLE OD .171-.208 [4.34mm-5.28mm] 8 0183 NUT VS15-SS 7 -215 VITON O-RING -215 VITON 75 SEE NOTE 9 PANEL SEAL CAP THERMOPLASTIC D24295-WA 6 **ELASTOMER IP67** PANEL CONNECTOR USBA3.0 TO MICRO AB3.0 IP67 (THERMOPLASTIC THREADED 5 DCP-US3AT-US3C HOUSING ONLY) 4 2 FIT-221L 1/2" TUBING SHRINK LSZH POLYOLEFIN BLACK ADAPTER USB3.0 TYPE A FEMALE (2X) 3 AC-USB3-AAB CROSSOVER PCB 2 A/R PAVE-Seal 150 **EPOXY BLACK** 5772 HOUSING VS15-SS QTY PART NUMBER **DESCRIPTION** ITEM

PAVE tedinology co.

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Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.payetechnologyco.com

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SHELL

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SHELL

DESCRIPTION

VS15-SS-150-1-USBAfemale CROSSOVER USB3.0 (IP67)

PART NUMBER 5758

MATERIAL NOTED

REVISION A PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS