



RECOMMENDED RETAINING RING SMALLEY WH-75 OR EQUAL

1.27 MIN

NOTES:

- 1. LEAK TEST: 10,000 PSI, NO BUBBLES 30 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 7. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER: \emptyset .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER: \emptyset .060 [1.5] MAX ALLOWED VOID SIZE
- 8. REF-OPERATING TEMPERATURE RANGE -25 °C TO 150 °C.
- DIMENSIONS ARE INCHES [millimeters].
- 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

4 A/R PARKER O-LUBE LUBRICANT O-RING BARIUM-BASED 3 2 -015 VITON O-RING -015 VITON 75 BROWN ONLY		REVISION LEVEL _	PROJECTION O
4 A/R PARKER O-LUBE LUBRICANT O-RING BARIUM-BASED 3 2 -015 VITON O-RING -015 VITON 75 BROWN ONLY DESCRIPTION SPILLE - 200		MATERIAL NOTED)
4 A/R PARKER O-LUBE LUBRICANT O-RING BARIUM-BASED 3 2 -015 VITON O-RING -015 VITON 75 BROWN ONLY)-19	9-TE20-24-24	
PAVE Pavi			www.pavetechnologyco.com
		ologii (60°	tel (937) 890-1100 fax (937) 8905165
5 1 B/U RING -015 RING BACK UP -015 TEFLON SCARF CUT		n.	2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A.

1.78

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS