



NOTES:

1. LEAK TEST: 2900 PSI (200 BAR), NO BUBBLES 15 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
8. (PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.)
9. DIMENSIONS ARE INCHES [MILLIMETERS].

4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
3	2	-012 VITON	O-RING -012 VITON 75
2	8@56	TZ30 BLK 1STRD	WIRE 30TZ WRAP SOLID CONDUCTOR
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE #0.5
 XX DECIMAL ± 0.1 XX DECIMAL ± 0.02 XXXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION
 SP8L-E-150-8-TZ30-70-70cm

PART NUMBER
2614

REVISION
 LEVEL -

PROJECTION