



NOTES:

1. ALL DIMENSIONS REFERENCE.
2. HELIUM LEAK TEST: <10-7 cc/sec AE @ ATM, 1st ARTICLE ONLY.
3. 80 PSI BUBBLE LEAK TEST ALL ARTICLES.
4. HIPOT TEST: 630VDC, 500 MEGOHMS, .01sec MIN; WIRE TO WIRE & HOUSING

6	A/R	PAVE-Seal 150	EPOXY, BLACK
5	A/R	SUPER-O-LUBE	LUBRICANT, O-RING
4	1	-116 VITON 75A	O-RING, -116, VITON 75A
3	6@26	TE20	WIRE, TEFLON, #20
2	1	8L5N-SS	NUT, VS12-SS
1	1	1156	HOUSING, VS12-SS

ITEM	QTY	PART#	DESCRIPTION
ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS			



DESCRIPTION	VS12-SS-150-6-TE20-12-12	
PART NUMBER	1605	
PROJECTION		