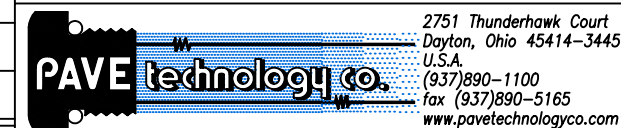


NOTES:

1. LEAK TEST: 500 PSI, NO BUBBLES 7 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M $\Omega$  0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN  $\phi 0.035$  ARE ACCEPTABLE.
7. O-RING TO BE FREE OF LUBRICANT.

6	1	0199 VS22 NUT	NUT VS22-SS
5	A/R	PAVE-Seal 200	EPOXY BLACK HI-TEMP
4	-	-	-
3	1	-224 VITON	O-RING -224 VITON 75
2	1	0189 VS22-SS	HOUSING VS22-SS
1	5	EE8 WHITE	WIRE 8EE MIL-W-16878/5 133/#29
ITEM	QTY.	ITEM NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses  
 VS22-SS-200-5-TEE8-96-60

PART NUMBER  
 2028

REVISION LEVEL C  
 PROJECTION