NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

ITEM QTY PART # DESCRIPTION
5 2' PC12 RED WIRE 12PVC UL1015
4 2' PC12 BLACK WIRE 12PVC UL1015
3 A/R PARKER O-LUBE LUBRICANT O-RING BARIUM-BASED
2 1 -016 VITON O-RING -016 VITON 75
1 1 0130 HOUSING SPF12-E

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
XX DECIMAL +/- 0.1  XX DECIMAL +/- 0.02  XXX DECIMAL +/- 0.005
ANGLES +/- 1 DEG  SURFACE FINISH 128 microinch RMS