



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.

5	2'	PC12 RED	WIRE 12PVC UL1015
4	2'	PC12 BLACK	WIRE 12PVC UL1015
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	1	-016 VITON	O-RING -016 VITON 75
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART #	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION		PAVE-Seal® Cable Harnesses	
PART NUMBER		SPF12-E-150-2-PC12-12-12	
2524		REVISION LEVEL	-
PROJECTION			