NOTES:
1. HE LEAK TEST VACUUM 1x10^-8 CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. Voids smaller than 0.035 (.89) are acceptable.
7. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES.
8. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
9. DIMENSIONS ARE INCHES [millimeters].
10. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATIONS FOR VACUUM HEIJUM LEAK TESTING.

ITEM QTY PART NUMBER DESCRIPTION
6 4 E18 BROWN WIRE 18E MIL-W-16878/4 7/#26
5 4 E18 BLU WIRE 18E MIL-W-16878/4 7/#26
4 4 E18 RED WIRE 18E MIL-W-16878/4 7/#26
3 4 E18 BLK WIRE 18E MIL-W-16878/4 7/#26
2 A/R PAVE-Seal 150 EPOXY BLACK
1 1 3583 HOUSING NW40-SS