



NOTES:

1. HE LEAK TEST @1 ATM. 10^{-7} CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. NO VOIDS LARGER THAN 0.035 ARE ACCEPTABLE.

6	16	ET24	CABLE T/C TYPE E 24AWG TEFLON
5	A/R	PAVE-Seal® 200	EPOXY BLACK
4	1	1014 VS18 NUT	NUT VS18-SS
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
2	1	-219 VITON	O-RING -219 VITON 75
1	1	0660 VS18-SS	HOUSING VS18-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 X DECIMAL +/-0.1 XX DECIMAL +/-0.02 XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

PAVE technology 2751 Thunderhawk Court
 Dayton, Ohio 45414-3445
 U.S.A.
 (937)890-1100
 fax (937)890-5165
 www.paveotechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
VS18-SS-200-16P-ET24-96-60

PART NUMBER **2759** REVISION LEVEL -
 PROJECTION