



NOTES:

1. LEAK TEST: 50 PSI, NO BUBBLES 5 MINUTES MINIMUM.
2. OPTICAL CONTINUITY CHECK, 20 MINIMUM FIBERS.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. FIBER POSITIONING IS APPROXIMATE & VARIABLE.
6. VOIDS LARGER THAN $\phi .035$ [.89] ARE NOT ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. DIMENSIONS ARE INCHES [millimeters].

6	1	0183	NUT VS15-SS
5	1	-215 VITON	O-RING -215 VITON 75
4	5	TFT-200-20	TUBING .034 TEFLON ASTM D 3295 CLEAR
3	30	SMF28E	FIBER OPTIC SINGLE MODE 9/125um
2	A/R	PAVE-Seal 150	EPXY BLACK
1	1	0161	HOUSING VS15L-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

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DESCRIPTION
VS15L-SS-150-20-SMF28E-48-48

PART NUMBER
3591

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS